

Installation Instructions

Ford F-150 Performance Exhaust

2021-2022 LPP141001

2015-2020 LPP141000



PACKAGE CONTENTS:

- 1.Exhaust Tip
- 2.Muffler
- 3.Over Axle Pipe
- 4.Adapter Pipe
- 5.3 Clamps

MINIMUM REQUIRED TOOLS:

- 13mm & 15m Socket
- Ratchet
- Pry Bar
- Torque Wrench

INCLUDED HARDWARE KIT:

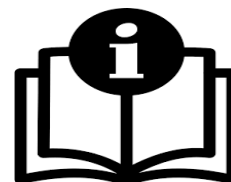
- 1.[1] 3.00" Exhaust Clamp
- 2.[2] 3.00" Clamps

SHOP SUPPLIES:

- Spray Lubricant & Anti-Seize



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY
BEFORE INSTALLING PRODUCT

INSTALLATION INSTRUCTIONS

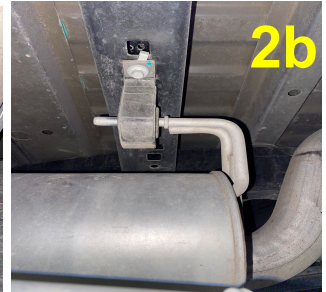


Step 1. Start by loosening the two flange bolts and 1 exhaust clamp on the factory resonator. The flange bolts only need to be loosened, not completely removed. On top of this pipe there is a locator tab as seen in pictures 1c and 1d this pipe must be rotated before the catback can be removed.

Step 2. After rotating the resonator pipe, lubricate the 4 exhaust hangers seen in pictures 2a-2c to aid in removing the exhaust. There are two hangers in front of the muffler, one behind the muffler, and one on the rear tailpipe section by the spare tire.

GHYd'' "Push/Pry the entire assembly back, then carefully maneuver the tip over top of the rear end and out from the vehicle.

GHYd' ("Prep your new exhaust for install. Lubricate hangers again to aid in installation. Apply Anti-seize to all new exhaust clamp threads.



INSTALLATION INSTRUCTIONS

Step 5. Start by installing the forward pipe into the factory resonator and hanger, followed by a clamp and then the muffler. Do not tighten any clamps yet.



Step 6. Install the rear section through both hangers, then into the muffler. With everything set into position you can articulate everything how you want it, then you can start snugging all clamps. Start with resonator flange bolts then move backwards.

Step 7. With everything in position and snugged. Install the exhaust tip and snug the clamp.

Step 8. Starting from the front of the exhaust and working backwards, torque all 15mm clamps to 38-40ft lbs, Torque the exhaust tip clamp to 18 - 20 ft lbs.

Step 9. Start vehicle, check exhaust for leaks. After the exhaust has heat cycled, re-check the torque on all clamps.

